MATT RALPHS

DIETER BRAUN

NAUTICAL

A VISUAL HISTORY OF BOATS



NAUTICAL



To the amazing BPP team: Charlie, Jenny, Olivia, Winsome, Sarah and Russell — M.R.

For my parents, my captains from the Lower Rhine. - D.B.



First published in the UK in 2025 by Big Picture Press, an imprint of Bonnier Books, UK, 4th Floor, Victoria House, Bloomsbury Square, London, WC1B 4DA Owned by Bonnier Books Sveadigen 56, Stockholm, Sweden

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www.bonnierbooks.co.uk

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ISBN 978-1-80078-735-3

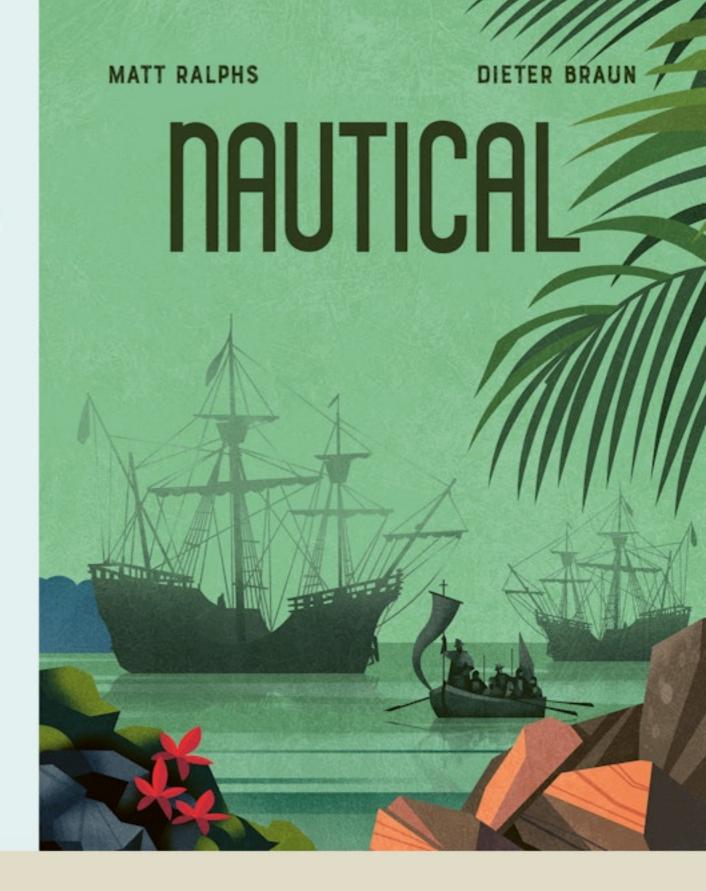
This book was typeset in Bourton Hand, Modern Appliances, Javiera and Ali kelso.

The illustrations were created and coloured digitally.

Edited by Joanna McInemey Art Directed by Winsome d'Abreu Production by Nick Read

Printed in China





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INTRODUCTION

The world we live in today has a dizzying array of vehicles. Those that travel across land, those that soar in the sky, even those that escape our planet altogether and ply the cold darkness of space. We can fly to the other side of the globe in a day, reach remote mountaintops or islands by helicopter, and traverse deserts and steppe in automobiles. And yet, not so long ago, all this was impossible.

Before the invention of the internal combustion engine in the late 19th century, all land vehicles were powered by human or animal muscle, and flying contraptions were impractical. Now, imagine going even further back in time to when the wheel was yet to be invented (around 4000 BCE). No land vehicles at all then (except, perhaps, sleds). However, one form of transport did exist, and had been around for many thousands of years. Boats.

The reason boats were invented so much earlier than land vehicles is because they don't require wheels or machinery to function. Movement is easy because water creates very little friction and allows the passage of anything that floats. The first waterborne vehicles were rafts, constructed from around 60,000 years ago by lashing buoyant logs together to form a floating platform. The first boats were hollowed-out tree trunks powered either by oars or by hand. We can only imagine the feeling of freedom that prehistoric humans first experienced when they set off from some lakeshore in a dugout boat: watching the land recede from view, sensing the water slip effortlessly past, hearing the gentle lap of the waves.

These days, waterborne vehicles come in all shapes, sizes and designs, and are an essential and integral part of our modern world. Cargo vessels haul our trade goods, passenger liners transport us from home to holiday destinations, warships protect our shores, rowboats provide leisure, speedboats excitement, and submarines explore the ocean depths.

So, put on your captain's hat, haul up the anchor and prepare to sail the high seas!



ANCIENT VESSELS

Before the invention of the internal combustion engine in the late 19th century CE, the fastest and most reliable way to both travel and transport cargo was not over land, but by water. For at least 10,000 years humans have used boats on lakes and rivers, and later, after the invention of oar- and sail-powered ships, on the oceans too. This advance opened up a new world of exploration, trade and conflict.

Polynesian voyaging cances were used from around 3,000 years ago by Southeast Asian explorers during their epic voyages of discovery into the Pacific Ocean. Their two wooden hulls, lashed together with rope and boards, provided a stable platform even in heavy seas, and their sharp hulls sliced easily through the water. This design is so effective that it is still used today.



The oldest known boat in existence is called the Pesse cance, named after the Dutch village of Pesse where it was discovered in 1955. Made sometime between 8040 and 7510 BCE during the early Mesolithic period, this dugout cance was carved with flint or antier tools from a single log of a Scots pine tree. It was used by hunter-gatherers to travel and fish on rivers and lakes.

Used by the ancient Greeks from at least 800 BCE, penteconters (meaning 'fifty-oared') were a type of galley – a long wooden vessel powered by rowers and, when the wind was favourable, a single large sail. Penteconters were fast and highly versatile. They could carry cargo, transport soldiers, fight other vessels or carry out raids on coastal towns and villages.





Triremes were swift, manoeuvrable and powerful warships used extensively by the ancient Persians, Phoenicians, Greeks and Romans during the 5th century BCE. Rowers sat in three levels below the top deck (trireme means 'three-rower' in Greek). Above them were archers to shoot at enemy vessels, and soldiers to jump onboard when they got close enough. But a trireme's most powerful weapon was the bronze ram fixed to the prow-capable of splitting timbers and puncturing hulls.



The ancient Phoenicians, who lived in what is now Lebanon, were masters of the sea. They were the first people to navigate the Mediterranean. Phoenician traders used 'gauloi', or 'round ships'. These ships had wide hulls to carry plenty of cargo, and were often decorated with carved horse heads.



During the early Middle Ages, few sights were as terrifying as a dragonship bearing swiftly down onto a beach: the fearsomely carved figurehead looming through the sea-mist; oars rhythmically rising and dipping; a blood-red sail fat with wind – and an eager crew, fully armed and ready to raid, steal and capture slaves.

Between 800 and 1200 CE, Vikings (people of Scandinavia, also called the 'Norse') ruled the seas of northern Europe. No one could match their navigational skills and state-of-the-art vessels. With their sleek oak hulls designed to slice through water like a hot knife through butter, dragonships were the most advanced boats of their time. The ship was powered through the water by a single woollen sail and two rows of oars. Instead of benches, rowers sat on wooden chests which also held their personal belongings, while weapons and food were stashed under the deck. Although immensely strong, dragonships were lightweight enough for the crew to drag them across dry land.

Life onboard dragonships was challenging: Vikings often had to row for hours on heavy seas. Voyages could last for weeks, and there was no shelter from the wind, rain or sun. All this hardship was exhausting, but it gave the men strength and stamina – useful attributes when it was time to fight. Many historians believe it was a Viking called Leif Erikson who was the first European to cross the Atlantic and set foot on continental North America. This proves just how remarkable the Vikings and their dragonships really were.

MEDIEVAL VESSELS

Although ancient vessels (see pages 8–9) were still used throughout the Medieval period (500–1500 CE), advances in technology allowed naval architects to design bigger, better and more durable ships. These vessels could travel further and carry extra cargo, allowing for more profitable trade between distant nations. European explorers could venture into the open oceans to discover new places, opening trade routes and expanding empires – often at the expense of the indigenous people living there.

Knarrs were a type of longboat used by the Vikings for trade, transport and exploration. Like the dragonship, it was sail- and oar-powered, but the hull was taller and wider to allow more cargo to be loaded. Trade items included wool, timber, wheat and furs, which were transported all over northern Europe, the Mediterranean, and Norse settlements in Iceland and Greenland.



Invented in China during the 2nd century CE, junks are large wooden ships that are still used today. The first junks were sail-powered and used for transport, trade and warfare whereas modern junks have engines and are used for transport and leisure trips. Their wedge-shaped prows, wide hulls, tall sides and flat bottoms allow junks to navigate shallow waters as well as the high seas.



Used widely in the seas of northern Europe, cogs were sturdy and reliable cargo vessels, capable of carrying much more than the smaller knarr. Powered by a single square sail and steered with a rudder, cogs were more manoeuvrable than their tubby shape made them appear, and they could navigate the open sea as well as traverse wide rivers to reach inland ports.





On the 19th July, 1545 England faced an invasion. Francis I, King of France, had assembled an **armada** of around 200 vessels – sailing ships and oared galleys – and sent it across the narrow English Channel to offload a French army of 30,000 men on the south coast. England's King Henry VIII's far smaller fleet, of around 80 vessels, would need to prevent the armada from landing. As evening fell, and taking advantage of a fresh rising breeze, the English sailed out to meet their enemy. At the head, pennants fluttering and bristling with around 70 guns, sped the mighty 600??-tonne carrack warship Mary Rose, pride of the fleet and King Henry's favourite vessel.

Smoke and flame erupted along the Mary Rose's larboard?? side as its cannons fired at the approaching French

ships. To the thousands of people watching from the cliffs, the noise would have sounded like thunder. Then, to bring its portaide guns into the action to bear?? as the others were reloaded, the grand old ship began to turn about... and at that crucial moment a gust of wind hit its sails, causing it to list. Water poured in through the still-open gunports, flooding the lower decks.

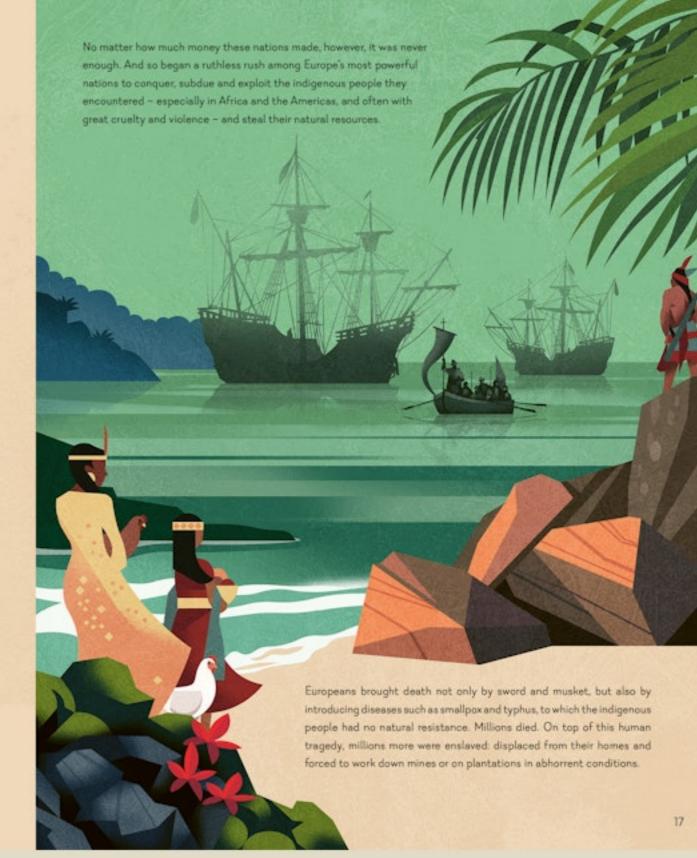
Realising their ship was doomed, the sailors and soldiers scrambled to reach the open weather deck and leap overboard, only to be trapped by the anti-bearding netting strung over it. Seawater foamed around them, rising higher and higher... From his vantage point on Southsea Castle, King Henry himself watched the Mary Rose capsize and disappear beneath the waves. Of around 400 men onboard, only 35 escaped with their lives.

THE AGE OF SAIL: EXPLORATION

Imagine setting out into an unexplored ocean in a small wooden sailing ship with no idea what dangers await over the horizon. Storms or shallow reefs could wreck the vessel, starvation and disease could kill the crew, or an unpopular or unlucky captain could face **mutiny**. And yet, lured by the possibility of fame and untold wealth, many European explorers did just that during the 15th to 17th centuries, a period called the Age of Exploration.



The Age of Exploration affected the world in many ways. The further exploration of known continents like Africa and the discovery of unknown ones such as the Americas, increased Europe's knowledge of the world's geography and ocean currents. It also created contact with many other societies, cultures and nations. The resulting trade in luxury goods such as spices, sugar, tobacco and precious metals created huge wealth, especially for Spain, Portugal, the Netherlands and Great Britain.



FIRST TIME AROUND THE WORLD

In 1518, Portuguese sailor Ferdinand Magellan made an offer to King Charles
I of Spain. In return for funding and a fleet of ships, he would seek out and
discover a western trade route to the Spice Islands, located on the other side
of the world. Success would allow the import of expensive luxuries such as
nutmeg and cloves — and bring untold riches to Spain. The King agreed, and
so began one of the most incredible sea voyages ever attempted.

P. Three years after sailing out and having circumnavigated the globe for the first time in history, Elcano arrived back in Spain in September 1522. Only 18 of his men remained, but their places in history were assured.

Command fell to Spanish navigator Juan Sebastián Elcano, who led the depleted fleet to the Spice Islands. They had made it!
 Elcano filled the Victoria's hold with spices and set off home, leaving the damaged and leaking Trinidad behind.

In September 1519, Magellan set sail from Spain with 270 men in five carrack sailing ships – the Trinidad, San Antonio, Concepción, Santiago and Victoria – and supplies for two years.

 Magellan's fleet battled through terrifying storms, lashing winds and heavy seas on their journey southwards along the West African coast.

3. After surviving the months-long
Atlantic crossing and a mutiny by the
captain of the San Antonio, Magellan
was relieved to reach South America
unscathed. Ships were repaired
and supplies of food and water
replenished.

4. The fleet sailed south, looking for a passage through South America that would lead them to the ocean beyond... and the Spice Islands. The Santiago was wrecked during a fierce storm, but the crew were rescued.

5. Magellan found the sea passage (later named the 'Strait of Magellan') to the 'Sea of the South' (which he renamed the 'Pacific') on 21st October 1520. However, there was still unrest among the fleet and the San Antonio deserted and headed back to Spain.

6. With no idea how vast the Pacific was,
Magellan and his men didn't see land
again for over three months. Starvation
and disease ravaged the crew, who had to
survive on rancid water, rotten biscuits and

even leather. Around 20 men died.

Philippines in March 1521, Magellan set about trying to convert the indigenous islanders to Christianity.

Some agreed – but others resisted, and on April 27th, Magellan was killed by warriors of Mactan Island while landing with an armed force.

7. When the fleet reached the

(a



THE AGE OF SAIL: TRADE

During the Golden Age of Sail (late 15th to mid-19th century), European explorers ventured across the seas to new lands, took note of any valuable natural resources (such as tea, coffee, sugar and cocoa) and returned home to report their findings.

The most powerful European nations – including Britain, Spain, Portugal, France and the Dutch – were eager to secure these lands and commodities for themselves. What followed was centuries of invasion and occupation, the plunder of natural resources and cultural artefacts, and the ruthless exploitation, transportation and enslavement of millions of indigenous people.

The many and varied types of merchant sailing ships that transported the bulk of overseas trade between the 16th and 19th centuries were known collectively as East Indiamen. They were generally large, with roomy holds, and built to be sturdy (although later designs such as the Blackwall frigate and tea clipper [see pxx] were built for speed). As well and being big, they were also armed with cannons to protect themselves and their precious cargo from marauding pirates.

Blackwall frigates were three-masted cargo vessels.

They were designed and built in the Blackwall shipping yard on the river Thames from the late.

1830s to replace the East Indiamen. Blackwall frigates plied their trade between England, India, China and Oceania. One such vessel, the Seringapatam, established a new record of only 85 days between London and Bombay (now Mumbai). After 30 years of trade dominance, the Blackwall frigate was superseded by the swifter tea-clipper.

It's estimated that around 12 million Africans were forced into slavery by European powers between the 16th and 19th centuries. Torn from their homes, they endured the long Atlantic crossings to the plantations in the Caribbean and Americas onboard specially designed slave ships.

To maximise profits, ship owners packed in as many enslaved people as possible. This led to unbearably hot

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enslaved people as possible. This led to unbearably hot and cramped conditions below deck, where exygen was sometimes so low that candles couldn't burn. Disease, dehydration, exhaustion and mistrestment killed many.

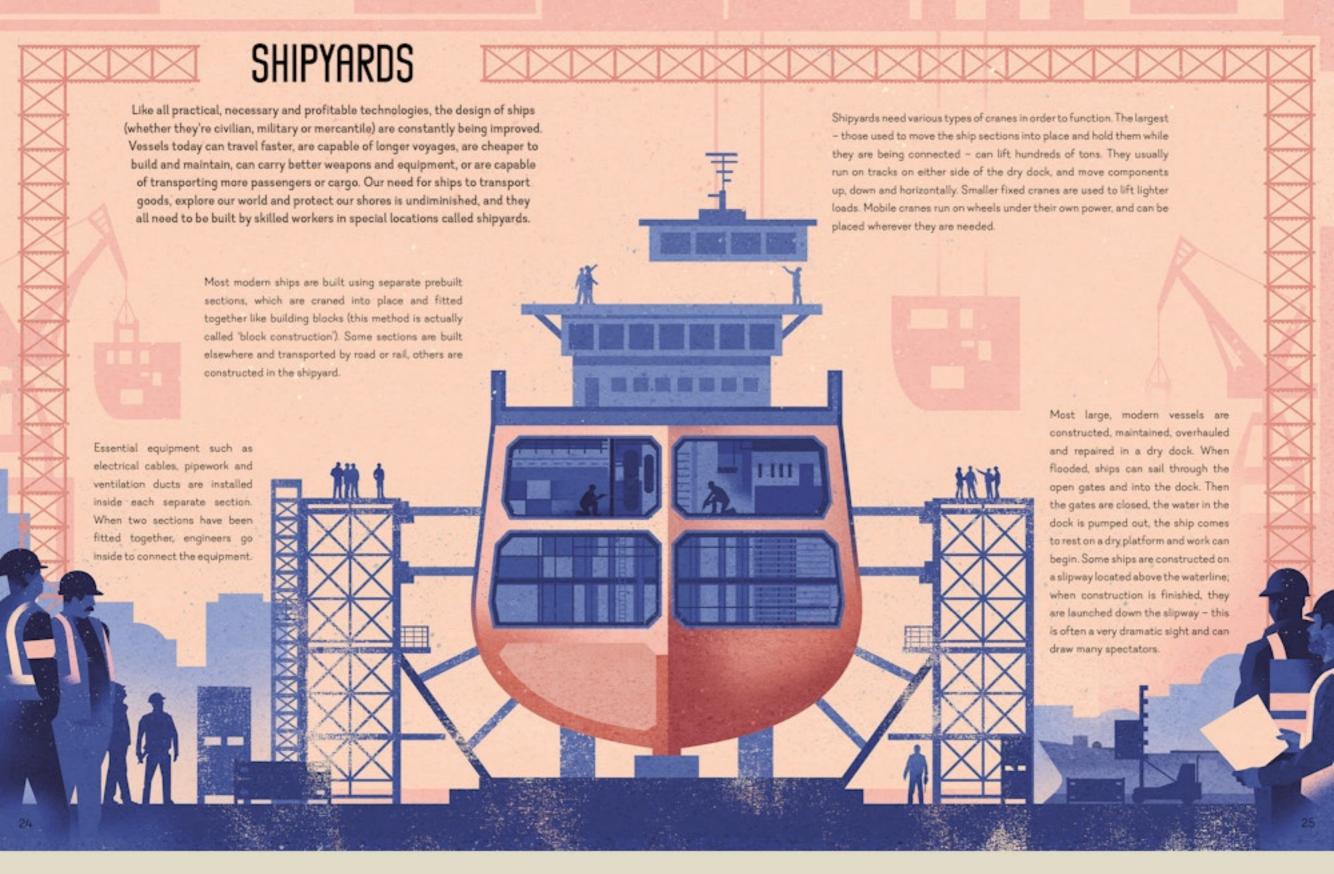


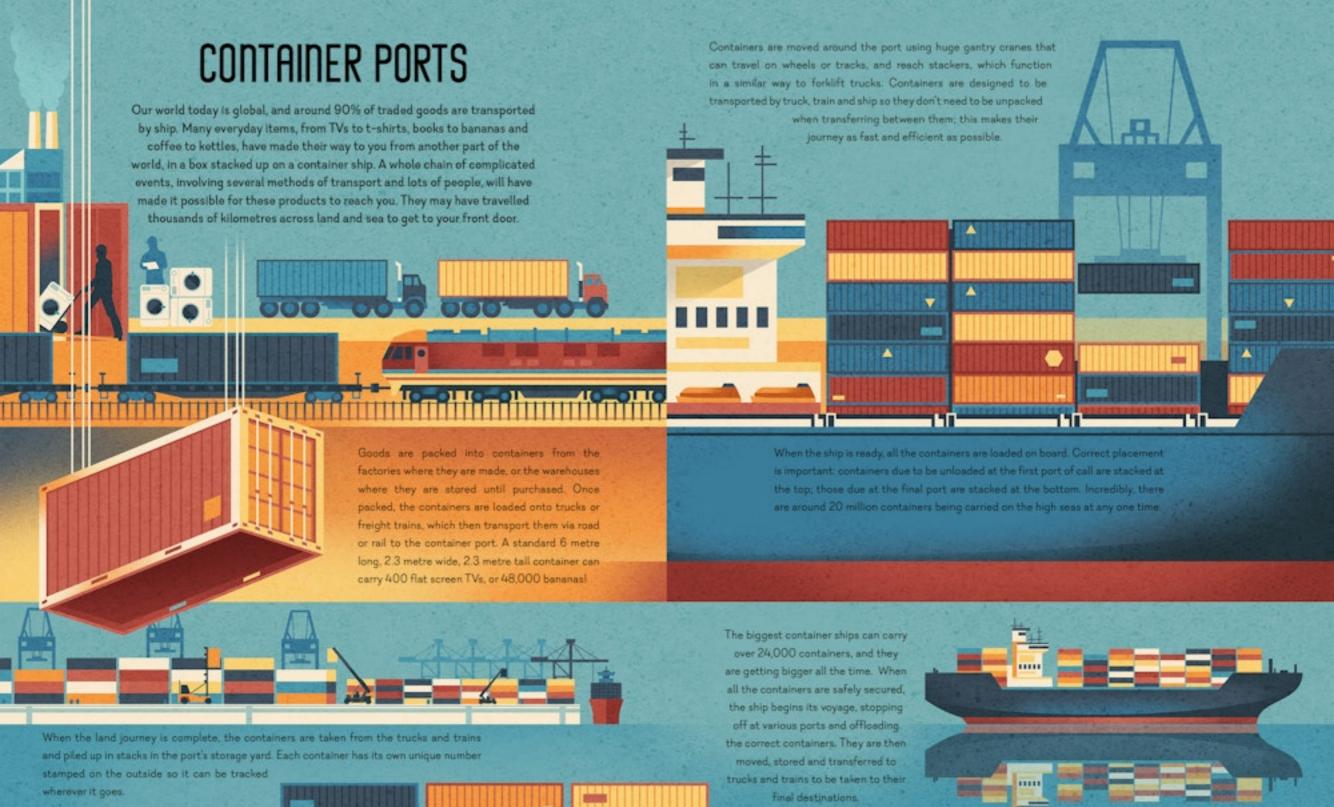
There must have been no finer sight in the mid-19th century than Cutty Sark in full sail, its sleek hull heeling hard over in the wind and racing across the sea. Cutty Sark (now exhibited in Greenwich, London) is a clipper – a type of ship type designed entirely for speed. Its task was to bring precious trade commodities such as tea from faraway China to Britain's ports faster than its rivals. Clippers like the Thermopylae, Fiery Cross and Ariel were well-known to people at the time, and their progress was followed with great interest in the newspapers.

Clippers like Cutty Sark were a world away from the more ordinary, heavy, wide-hulled cargo vessels also used at that time. Their hulls were narrow, which meant they couldn't carry as much cargo but, powered, (as Cutty Sark

was, by 2,976 square metres of sail hanging from three mastal, travelled around three times faster. Competitive captains often kept all sails lowered even during storms, trusting the timbers to take the strain and see them safely – and swiftly – home.

Captains reported that Cutty Sark hardly disturbed the water even when racing along at a top speed of around 16 knots (30 km/h). For ten years, it held the speed record travelling from Australia to England, covering the distance in only 73 days, once travelling 672 km in only 24 hours. Despite its size (65 metres long, 11 metres wide, and with a 47-metre-tall main mast) Cutty Sark only needed a crew of around 26 people.



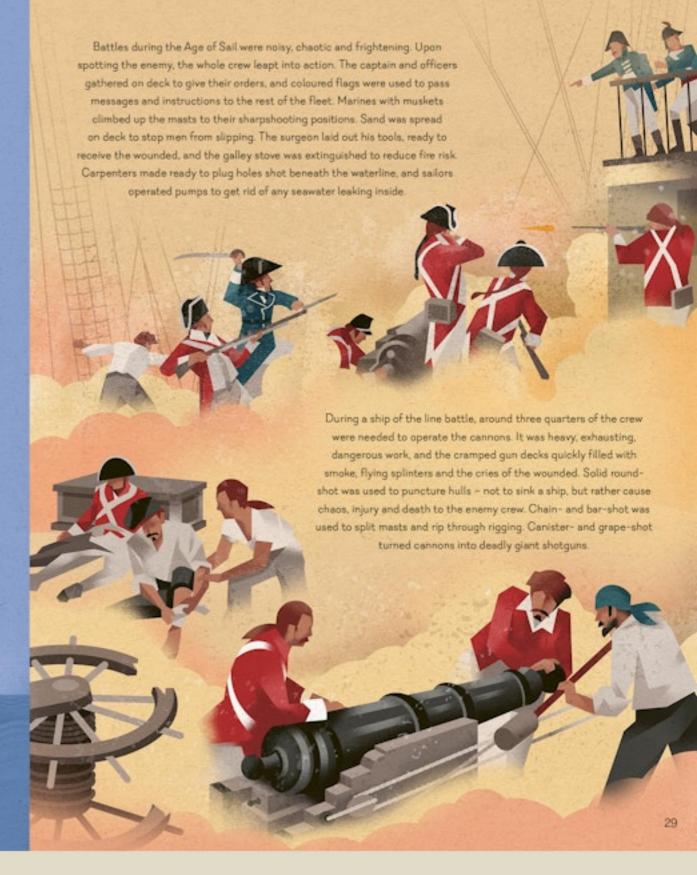


AGE OF SAIL: WARFARE

On land, battles are fought with armies. On sea, they're fought with navies. During the Age of Sail, the most powerful European nations built – at great cost – grand fleets of warships. They were used to defend ports, trade routes and trade shipping from pirates and hostile nations. Warships were also used to attack enemy ships, assist in land invasions and, to inflict financial hardship, blockade harbours to prevent the flow of goods. Navies were essential – without them, these empires would have crumbled.

From the 17th century, carracks and galleons were replaced by 'ships of the line' – a type of sailing warship. They came in three sizes: first-rates were the largest, with over 100 guns on 3 decks; second-rates had up to 100 guns on 3 decks; and third-rates up to 80 guns on 2 decks. Fleets used 'line of battle' tactics. Admirals lined up their fleets in single file and, when level with the enemy, let loose devastating close-range volleys of cannon fire called 'broadsides'. The victor was usually the side that maintained a superior rate of fire.







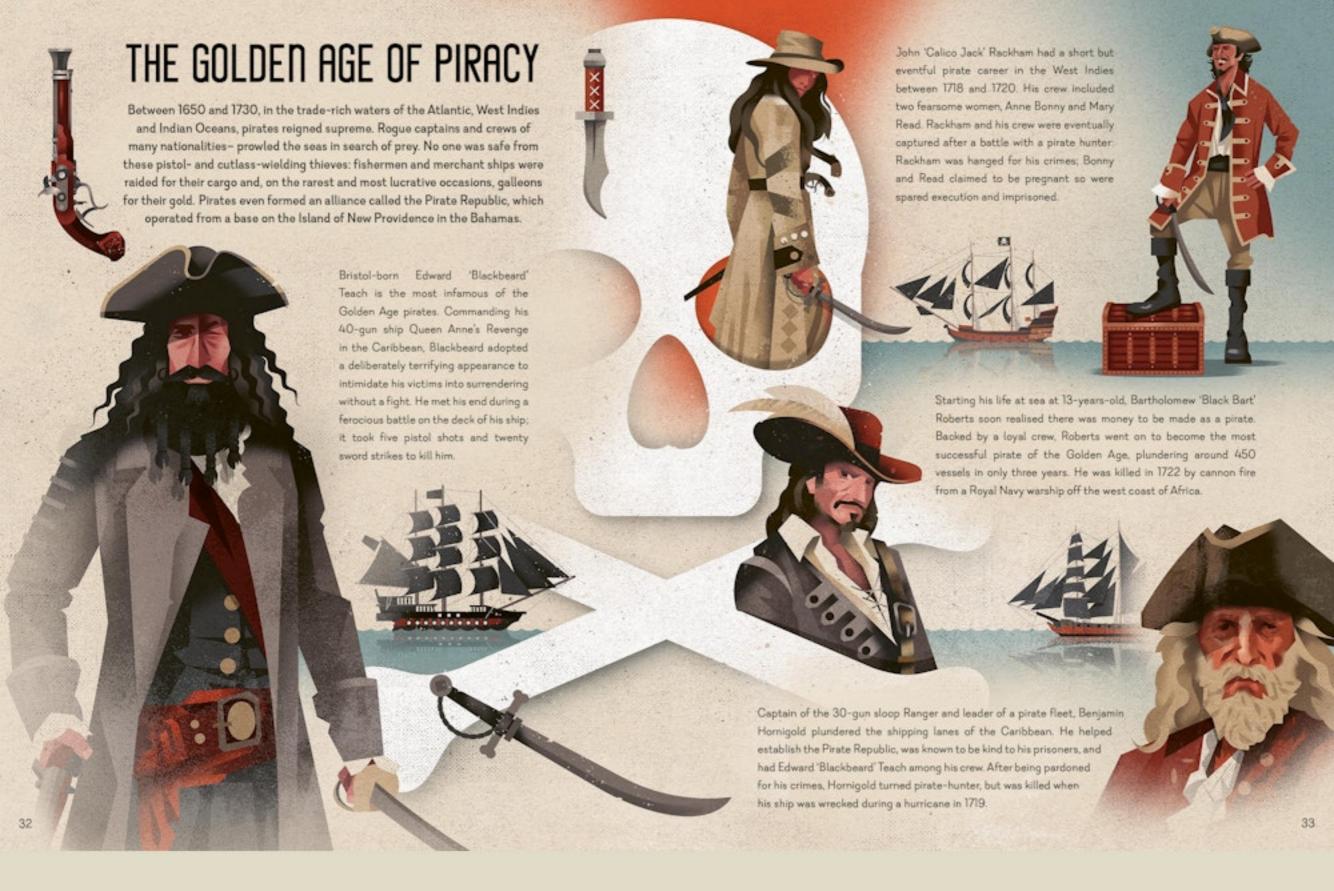
Launched in 1765, with a crew of around 850 men and 104 cannons, British Royal Navy first-rate ship of the line HMS Victory was one of the most powerful warships of its era. Two thousand oak trees were cut and carved to make the hull, it had 37 sails and, with a top speed of around 10 knots (18.5 kph), was faster than most ships its size. HMS Victory fought in several important battles, but is most famous as the flagship of Vice Admiral Horatio Nelson during his crushing victory over the French and Spanish in the Battle of Trafalgar in 1805.

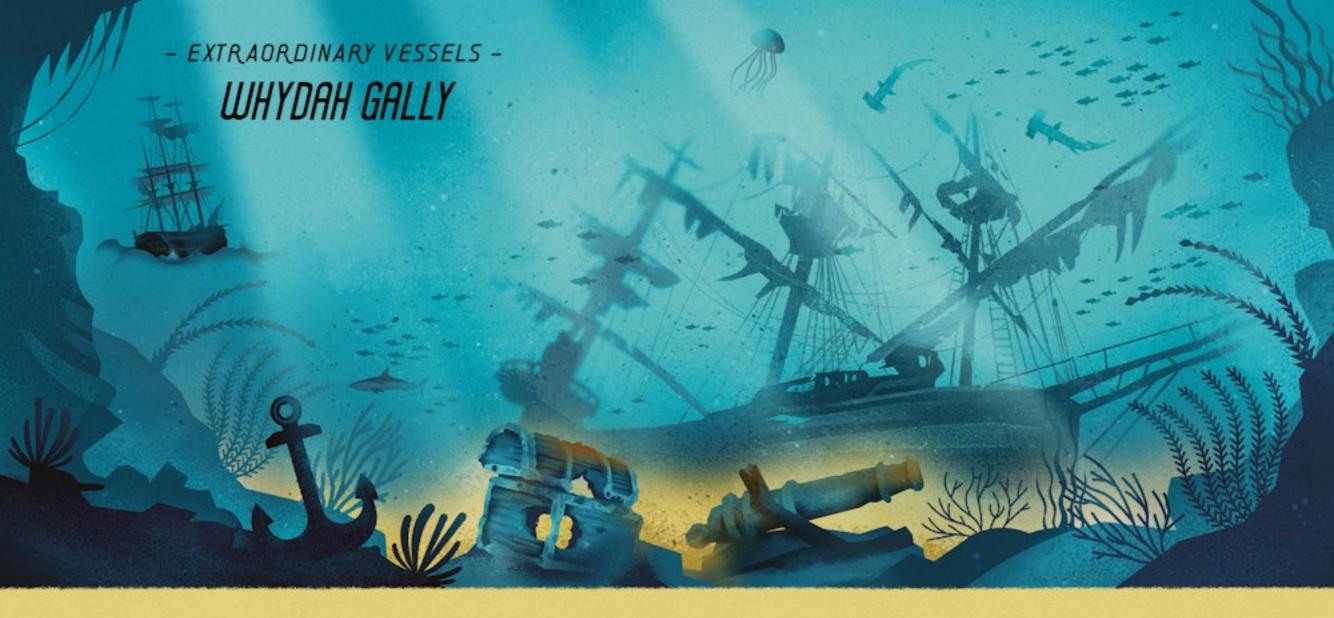
HMS Victory had a skilled and disciplined crew where every man knew his role. The captain was in charge, assisted by 13 officers. There were 21 midshipmen – officer cadets, some as young as 13, serving 6-year apprenticeships.

Eight warrant officers held specialist jobs, including navigator, surgeon, chaplain, carpenter (in charge of repairs), gunner (responsible for the cannons), and boatswain (pronounced 'bo-sun', in charge of sails and rigging). One hundred and thirteen clerks, stewards, petty officers and mates assisted the officers.

There were also 492 sailors split into three ranks ('able', 'ordinary' and 'landsmen'), who (among many other things) raised and lowered sails and anchors, scrubbed the deck and, during battle, manned the cannons. Thirty-one ships boys did various jobs such as assisting the cook or surgeon, and general fetching and carrying, they were often orphans or destitutes who joined the Royal Navy on the promise of food and shelter. A compliment of 142 marines – soldiers at sea – maintained discipline on ship and fought during battles.

30-10





It's 1717 in the Caribbean Sea. A British cargo ship, the 300-ton, three-masted Whydah Gally, its hold packed with gold, ivory and indigo dye, has been chased for three days by a brace of pirate ships. With a boom and a plume of smoke, one of the pursuing sloops fires off a shot; realising the game is up, the captain of the Whydah Gally lowers his flag and surrenders. He's lucky. The pirate captain is Samuel Bellamy, famous for showing mercy to the crews he captures. Bellamy – a dashing figure with a long velvet coat, silver-buckled shoes and four pistols tucked into a sash – takes the Whydah Gally as his new flagship, adds more cannons, and sails up the east American coast seeking more prizes.

Devon-born Bellamy - nicknamed the Prince of Pirates - only operated for about a year. But in that short time, it's believed he plundered at least 54 vessels and stole enough treasure to make him the richest pirate of the

Golden Age. Commanding two vessels – the powerful 28-gun Whydah Gally (Bellamy added more firepower when he took over the vessel) and a smaller, faster sloop – and with an expert grasp of naval tactics ensured most victims surrendered to Bellamy without firing a shot. But, as with all pirates, death was always close, and in 1717 the Whydah Gally and her sister ship were caught in a storm and sunk off coast of Cape Cod, taking their vast treasure hordes down with them. Bellamy and most of his crew drowned.

But the Whydah Gally's story did not end on that fateful night, because in 1984 the wreck was discovered buried under the seabed. Many artefacts have been recovered, including gold bars, silver and gold coins, jewellery, the ship's bell (inscribed 'The Whydah Gally 1716'), swivel guns and cannons, tools and gaming pieces. Divers also found an ornate pistol, still equipped with a red silk sash that might, perhaps, have belonged to the Pirate Prince himself.

THE AGE OF THE STEAM SHIP

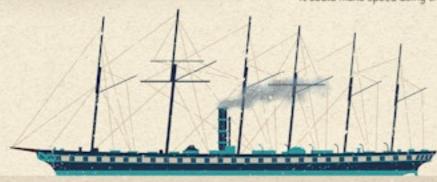
The invention of the steam engine in the late 17th century and its continued development led to a transport revolution. On land, steam locomotives clattered swiftly along steel rails. On sea, steamships carried people and cargo all over the world. Using engines fed with coal (and later, oil), steamships didn't need the wind, and so could travel anywhere at a consistent speed. This allowed people and cargo to be transported worldwide safely, regularly and efficiently.

SS Archimedes (SS stands for 'steamship') was the first vessel to be successfully powered by a steam-driven screw propellor, when it was launched in 1838. Screw propellers, located below the waterline and at the stern of a ship, are more efficient and reliable than paddlewheels.





Launched in 1840, RMS Britannia was one of the first oceangoing steamships (RMS stands for 'Royal Mail Ship') and could carry 115 passengers plus crew. A coal-fired engine turned two large paddlewheels, which powered the vessel through the water. However, RMS Britannia also had three masts, meaning it could make speed using the wind.



Designed by famous engineer Isambard Kingdon Brunel, SS Great Britain was by far the largest passenger ship of the mid-19th century. With an iron hull and powered by sails and a screw propellor (Brunel was greatly influenced by the SS Archimedes see page xxx), it was built to carry 360 passengers across the Atlantic. SS Great Britain is now preserved as a museum ship in Bristol, UK. After witnessing the success of SS Archimedes, the British Royal Navy launched HMS Rattler in 1843. Armed with nine guns, it was one of the first screw propeller warships. Along with paddlewheel warships such as HMS Cyclops and USS Missouri, HMS Rattler showed that the age of sail-powered warships was drawing to a rapid close.



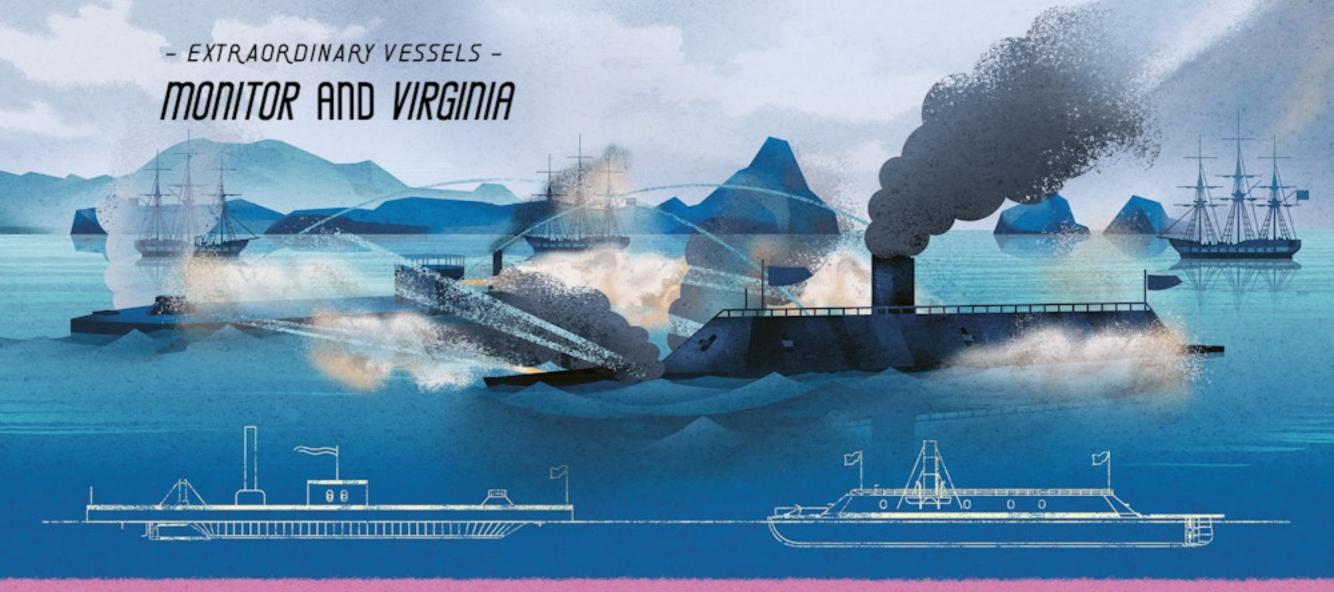
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SS Great Eastern was a true giant of its day, designed by Brunel to carry up to 4,000 passengers non-stop between Britain and Australia. Launched in 1858, this 211-metre iron behemoth was powered by sail, the largest set of paddlewheels at that time and a screw propellor. Brunel died aged 53 only a few days after SS Great Eastern's first sea trial.



Just like RMS Titanic that launched 41 years later, SS Oceanic was built by Harland & Wolff and owned by the White Star Line shipping company. And, like Titanic, she was a beautiful ocean liner with an emphasis on comfort and luxury. Passengers enjoyed running water in their cabins, quality furniture and portholes to gaze out at the sea.



On 9th March 1862, during the American Civil War (1861-65), two strange vessels met in brutal combat off the coast of Virginia – and changed the course of naval warfare forever. The soldiers manning the nearby coastal forts and the sailors on their conventional wooden warships had never seen the likes of the USS Monitor and CSS Virginia before and, as cannons boomed, fire blazed and smoke filled the bay, they all waited with bated breath to see which of these extraordinary duelling vessels would win the day.

Although both ships were ironclads (metal-armoured steamships), they had radically different designs. CSS Virginia was built over the hull of a wooden steam frigate called the Merrimack. Designed to deflect cannon balls, an angled wood and metal casemate was built over the gun deck. It had room for 14 cannons of varying sizes, plus a ram at the front. With a hull that rose only around 50cm from the water, the USS Monitor looked

more like a submarine than a surface ship, and was designed to be difficult to hit. Its two-gun turret could (slowly) turn 360 degrees, giving the sailors the advantage of being able to shoot in any direction regardless of where the vessel was facing.

Both Monitor and Virginia were heavy, slow and hampered by a lack of preparation and combat practise. They circled each other, firing over and over. Cannonballs ricocheted; iron plates dented; water foamed. The heat and noise — especially inside the cramped confines of the Monitor's turret — was almost unbearable. After several punishing hours, Monitor and Virginia — both wounded but still affoat — withdrew from the battle. In the end, history's first combat between ironclads was a draw. However, the world had seen that the age of the wooden warship was over: the future was iron.

IMPERIAL TRANS-ANTARCTIC EXPEDITION

In August 1914, experienced sailor and polar explorer Ernest Shackleton left Portsmouth, UK as leader of the Imperial Trans-Antarctic Expedition. His goal: to make the first land crossing of the Antarctic, via the South Pole. His ship: Endurance, a 3-mast barquentine with a reinforced hull to help it force passage through the ice. After a month of preparation on South Georgia island, Shackleton and his 27-strong crew set sail and headed south...

1. Two days later, Endurance reached the pack ice. For several weeks the crew strove to keep the vessel moving, hacking at the ice to create a path. However, on 18th January 1915, the floes pressed close and trapped the vessel 'like an almond in a chocolate bar' (according to a crew member). Forced to wait out the dark winter, and drifting evernorthwards on the currents, the crew settled into a routine of ship upkeep, scientific experimentation, reading and playing games.

His first three attempts were thwarted by thick pack ice. But, using a powerful sea tug called Yelcho, he reached Elephant Island and his crew on August 30th 1916. Incredibly, after all their hardships, privations and dangers faced, not a single man died during the expedition.

To reach the north coast, Shackleton led two of his men non-stop for 36 hours over glaciers and mountainous terrain with no map and no climbing gear. Exhausted and looking like scarecrows, they reached the safety of Stromness whaling station.

After rescuing his men on the south coast, Shackleton set his mind to those he left behind on Elephant Island.



The crew made a home on the drifting ice floe, hoping it would take them closer to land. In April 1916, the floe began to break up; the men took to the three lifeboats and headed to Elephant Island. After a difficult five-day voyage, they landed on solid ground for the first time in 497 days.

The little lifeboat was tossed like a cork on towering seas. The men bailed water dumped in by the waves and chipped ice from the masts and sails to keep their vessel from capsizing. Sleeping, cooking and navigating were almost impossible in such nightmarish conditions, yet somehow, after 16-gruelling days, they reached the south coast of South Georgia.

Elephant Island was remote, uninhabited and inhospitable. Using the upturned boats as shelters, the men survived on dwindling food supplies, plus the penguins and seals they hunted.

Battered by fierce winds and freezing rain, the men's health and morale worsened. Shackleton had to act. So, with five companions, he set off in a lifeboat for South Georgia – 1,300 km away – to get help.

The merciless ice tightened its grip. Strong as the vessel was, Endurance slowly began to break up. Beams splintered, letting in water, and Shackleton ordered his men to abandon ship. They set up camp on the ice, listening to their vessel's final death throes. Eventually, on November 21st, Endurance sank. The expedition was over. The goal now was to survive and escape the ice.

CARGO SHIPS

Ships are the most efficient way to transport cargo. Waterborne vehicles can be built much bigger and carry far more in their holds than trucks, trains and aeroplanes. And, of course, they can cross seas to deliver their cargo anywhere in the world. Modern cargo vessels are enormous – and yet despite their size they usually have a crew of no more than around 30 people.

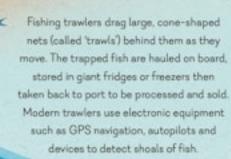
There are two types of tanker. Crude tankers carry crude oil from drilling sites to refineries, and product tankers transport the refined oil products (such as petrol or diesel) to ports close to where it will be sold. Supertankers or 'ultra large crude carriers' (ULCC) are the largest mobile human-made structures in the world; the longest was the Seawise Giant, which stretched for nearly half a kilometre.

Container ships carry around 90 per cent of the world's seaborne cargo. They have straight sides and wide decks to fit as many containers on board as possible. These 'intermodel' containers, or shipping crates, are made from strong, rust-resistant steel and are all the same size, allowing them to be stacked together like building blocks.

Bulk carriers transport dry cargo such as cement, coal, metal ore and cereals such as cats, wheat or rice. At port, the bulk cargo is loaded or poured into the hold. his must be done carefully to ensure the ship's balance is maintained – too much weight on one side can cause a vessel to capsize. Once safely loaded, hatches in the deck are sealed to keep the cargo dry and secure.

FISHING BOATS

Fishing boats are used to harvest the sea of its rich stocks of food – mostly popular fish such as tuna and cod.



Many fishing trawlers use a technique called bottom trawling

This method involves dragging a large coneshaped net just above the seabed. These nets are designed to catch bottom-dwelling fish such as whiting, flounder, red hake, and crustaceans such as shrimp and crab. To keep the net mouth open, floats are attached to the top and weights to the bottom. When full, the net is hauled back up to the trawler.



On 10th April 1912, the majestic vessel RMS Titanic slipped her moorings from Southampton dock and began her maiden voyage (via France and Ireland) across the Atlantic to New York. She was brand new, deemed to be practically unsinkable and, with nine decks and sixteen watertight compartments, was at the time the largest vessel afloat. It's doubtful that any of the crew or passengers would have conceived of the disaster that would befall them on a calm, but cold night in four days' time.

Titanic is perhaps the most famous ship in history. Constructed by shipbuilders Harland & Wolff and owned and operated by the White Star Line, it was designed to be the most luxurious passenger liner in the world. First-class passengers paid high prices for lounges and dining rooms with the finest fixtures and fittings, amenities such as saunas, steam rooms, swimming pools and gyms, and spacious suites with private bathrooms. Around seventy

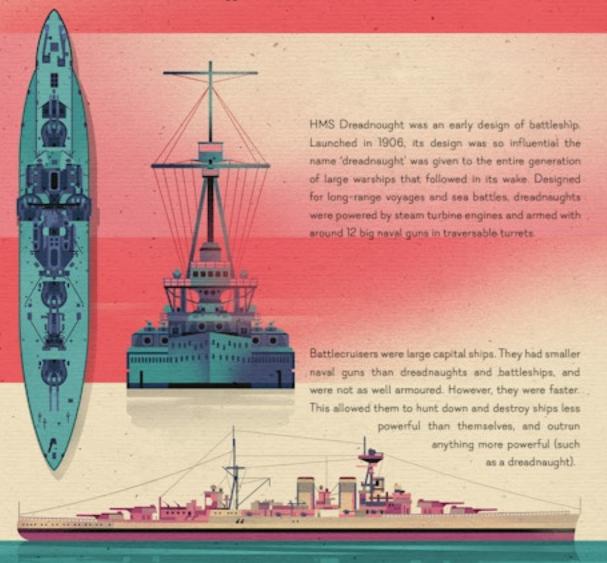
restaurant staff - including cooks, butchers and bakers - worked around the clock to prepare thousands of meals every day, including baked salmon, steak, shrimp, lobster, roast duck, puddings and ice cream.

At 11.40 pm on the 14th April, lookouts spotted an iceberg dead ahead. Their warning came too late and, travelling too quickly to turn in time, Titanic's hull scraped against the ice. Water rushed into five of the watertight compartments, forcing the bow down. From that moment, the vessel was doomed. Women and children were loaded into the lifeboats first, (many of which were sent away barely half full), while Titanic's stern rose ever upwards, exposing the enormous, now stationary propellors. Then, around 2.5 hours after striking the iceberg. Titanic slipped beneath the waves and sank 3,800 metres to the bottom of the sea. Of the 2,208 people on board, only around 706 survived.

45

THE AGE OF THE STEEL SHIP

The invention of the ironclad and the development of more powerful naval guns signalled the end for wooden sailing warships. From the 1860s, ship designers turned their skills to creating armoured fighting ships capable of long ocean voyages. Progress was so swift that new designs were often already obsolete before they had even launched. As the 19th century drew to a close, the biggest naval powers (led by Germany and Great Britain) were engaged in an eye-wateringly expensive, breakneck-speed race to build the biggest and best fleet of steel warships.





N.B.

BATTLESHIPS

Battleships were used extensively during the Second World War. Single, fast battleships were deployed to disrupt trade routes and groups were used to bombard shore defences and protect fleets from air attack.

However, they were rarely able to destroy enemy ships with their guns, and it was clear that the age of the battleship was coming to an end.

Just like their wooden predecessors, the ships of the line (see pxx), battleships bristle with guns. However, a steel battleship's guns can turn and elevate independently of the ship itself, allowing them to fire in any direction.

HMS PRINCE OF WALES

The fate of this vessel. HMS Prince of Wales, demonstrates how vulnerable the once-mighty battleships were to air attack. Despite its armour and vast number of guns, Prince of Wales was sunk by Japanese torpedo bombers in 1941.

Battleships have thick armour plating to protect themselves and their crew from attack. However, the more armour they had, the slower they became, which made them easier to hit, even from afar. As a result, battleships are no longer used today.

USS ENTERPRISE CV-6

The fate of this vessel, HMS Prince of Wales, demonstrates how vulnerable the once-mighty battleships were to air attack. Despite its armour and vast number of guns, Prince of Wales was sunk by Japanese torpedo bombers in 1941.



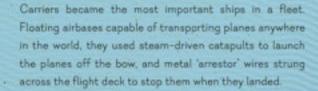
AIRCRAFT CARRIERS

Aircraft carriers became vital during the Second World War – especially in the Pacific where vast navies fought for control of the sea. Despite the thousands of big guns these fleets carried, it was stealthy submarines (see pxx) and aircraft launched from carriers that sank the most ships.

Carrier-launched aircraft could fly for hundreds of kilometres (far further than any gun-fired shell), seek out enemy ships, attack with bombs or torpedoes, then return to their fleet to refuel, re-arm and go again.

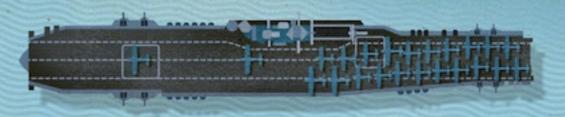


This carrier, the USS Enterprise (CV-6), launched in 1936. It had a crew of over 2,000 men, a range of 23,000 km, a top speed of 32.3 knots (60 kph) and carried around 90 aircraft; fighters and diveand torpedo-bombers.









SUBMARINES

Unlike other vehicles, the submarine took several centuries of painfully slow development before it became a (relatively) safe and reliable form of transport. This is because submarines have to do many vital and complicated things: they must be watertight; capable of moving forwards, backwards, and up and down in the water; be strong enough to cope with extreme pressure and carry everything the crew needs to survive while submerged: living spaces, supplies and oxygen.

One of the first submarines was the Turtle.

Invented in the US in 1775 during the American
Revolutionary War 1775–1783), Turtle was a singleseater wooden machine with a hand-operated propellor, rudder
and pump to get rid of leaking water. It was designed to sneak
up on enemy ships and plant explosive mines onto their hulls.

Launched in 1863 and with a length of 45 metres, French submarine Plongeur (meaning 'diver') was exceptionally long for the time. The extra length – needed to house the large compressed-air powered engine – made the vessel unstable. At the front was a ram, designed to punch holes in the hulls of ships.

Spanish submarine letineo II (launched 1865) had several revolutionary design features still found today on modern submarines. It had two hulls: the inner was watertight; the outer was streamlined, allowing for smooth passage through the water. Ballast tanks were flooded to make the submarine sink and pumped with air to make her float.

Built to fight in the American Civil War (1861–65), the Hunley was an unlucky vessel. It sank twice during trials, killing both sets of crew, and was lost shortly after leading a successful attack against an enemy ship – once again, taking the crew down with it. However, history remembers Hunley as the first submarine to sink a ship in combat.

Submarines only really became safer and more reliable in the early 20th century. The German Type VII U-boat, powered by both diesel and electric engines, is the most produced submarine in history (703 built between 1936 and 1945). Used during the Second World War to attack shipping boats (mostly with torpedoes), they were a grave threat to the Allied war effort.

The first nuclear-powered submarine was the USS Nautilus (SSN-571). Launched in 1954, this vessel could stay submerged for months on end, journeying in secret all over the globe. In 1958, it even travelled 1,600 km under the ice to reach the North Pole from the United States.



In January 1960, two brave explorers achieved something no one had ever done before. Sitting in a cramped metal sphere hanging beneath the submersible Trieste, US naval officer Don Walsh and Swiss engineer Jacque Piccard began an extraordinary – and extraordinarily dangerous – journey to the deepest known part of the ocean: the Challenger Deep in the Pacific. For nearly five hours, the two men listened to their vessel creak and strain as the water pressure outside increased, until they finally reached the lightless depths of the seabed nearly eleven kilometres below the surface.

Trieste's designer, Auguste Piccard (Jacque's father), called it a "bathyscaphe", which means 'deep ship'. The larger upper portion of the vessel (which looks like a submarine) contains eleven buoyancy tanks. Filled with lighter-than-water petrol, these tanks function like the gas bag of a hot air balloon, and meant that Trieste could

float. At the start of the journey, Trieste was loaded with enough iron pellets to make it slowly and steadily sink. When they'd finished exploring the seabed, the men released the pellets, which lightened the load and allowed the petrol to lift them back to the surface.

The small, cramped gondols beneath the tanks was for the crew, a sphere design was chosen because that is the most pressure-resistant shape. Its walls were made from 13-cm-thick steel and included a single viewing port made from ultra-strong plexiglass. Two propellors, powered by batteries, could push Trieste to around 1 knot (2 kph). Spotlights illuminated the pitch-black world of the seabed, and proved that life really does exist even at such inhospitable depths.

54 55

RESCUE BOATS AND LIFEBOATS

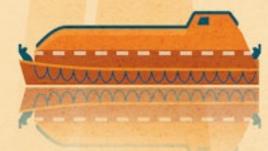
Travelling the seas has never been safer. Boat building safety regulations, ship designs, the materials used to construct them and the technology that keeps them afloat ensures that most ocean voyages pass without a hitch. But Earth's natural forces are powerful: dangerous weather such as hurricanes and the heavy seas they cause can damage or sink even the largest ships, and accidents such as collisions with other vessels do occur. It's on these rare occasions that rescue boats and lifeboats come into their own.

Off-share rescue boats (sometimes called all-weather rescue boats) are launched from coastal bases and can travel quickly to those in peril on the sea. These craft are designed to be extremely robust and stable. Often coping with heavy seas and dramatic weather, rescue boats are also capable of operating at nighttime or in dense fog, and operated by highly-trained (and brave) crews. Equipped with powerful searchlights, they can reach a disaster spot and look for lifeboats or people in the sea, rescue them and report their position back to base so other emergency vessels can continue the operation.



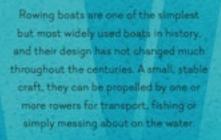


Modern lifeboats (or TEMPSC - Totally Enclosed Motor Propelled Survival Craft) are found on all merchant ships, tankers and off-shore oil and gas platforms. These craft have varying capacities, but all have a totally enclosed living space that keeps the people inside secure, dry and protected from sunstroke and exposure. They have steerable motors, locator beacons, food, water and medical supplies onboard. Their watertight and fireproof hulls are painted grange so they can be more easily located by rescue ships and aircraft. Early lifeboats like those found on the RMS
Titanic (see pxx) were usually wooden rowboats.
Capable of carrying around 65 people, each
craft would be ideally crewed by a trained
sailor or officer who could navigate and keep
people calm. Each lifeboat was equipped with
an anchor, rope, fresh water, dried food, a
compass, lantern, and a mast and sail.

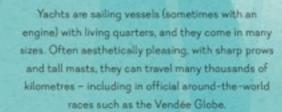


LEISURE AND RACING BOATS

Not all boats have a job to do or a specific purpose. Some are designed simply for fun and enjoyment – whether it's bobbing on a lake in a rowing boat, whizzing along the shore in a speedboat or venturing into the ocean at the helm of a yacht. Boating can be competitive too, with lots of official races held all over the world every year. Some vessels are specially designed to carry out research both above and below the seas' surface.



A direct descendent of the Polynesian voyaging cance (see pxx), catamarans are sail- or engine-propelled vessels with two parallel hulls. This wide design makes them extra stable, even on rough seas. Their sizes range from small single-crew vessels to larger, more ferry-like designs.





Speedboats are small leisure craft propelled by powerful petrol engines. These engines can be built into the boat's structure (inboard motors) or attached to the back (outboard motors). Speedboats, as the name suggests, are designed to zoom across the water quickly.

BOATS TIMELINE

The introduction of powered flight and pilot-controlled aviation, and the 120 years of technological development that has occurred since, has ensured that the aeroplane is an everyday part of our lives - even if it's just seeing distant vapour trails form in the skies over our heads. The aeroplane will continue to develop and shape our world for many years to come.

AROUND

1500 BCE

Southeast Asian explorers

begin to venture across? the

Pacific in Polynesian cances.

8040-7510 BCE

The Pesse cance, the oldest known boat in existence, is carved by hunter-getherers in what is now the Netherlands.



1906

HMS Dreadnought, one of the most influential steel. battleships, is





The clipper Cutty Sark holds the record for the fastest see voyage from Australia to England.



FROM 900 BCE

Ancient Phoenicians traders

are the first people to navigate

the Mediterranean Sea.

SS Archimedes. the first ship to be successfully powered by steam, is launched.



1912

RMS Titanio collides with an iceberg, sinking with the loss of more than 1,500 lives.

1914-1917

Ernest Shackleton leads the Imperial Trans-Antarctic Expedition, to complete the first land crossing of the Antarctic via the South Pole.



1950S

The first purposebuilt container ships are constructed.



2ND CENTURY CE

The first junks are

invented in China.

800-1200 CE

Viking dragonships rule the seas of northern Europe.

AROUND 1000 CE

Leif Erikson sails across the Atlantic, becoming probably the first European visitor to North America.



Spanish navigator Juan Sebastián Elcano completes the first round-the-world voyage by see.



1765

The launch of HMS Victory, one of the most powerful warships of its era.



16TH-19TH

CENTURIES

Around 12 million Africans

are forced into slavery.

crossing the Atlantic on

specially built slave ships.

1650-1730 During the Golden Age

of Piracy, pirates rule the waters of the Atlantic, West Indies and Indian Oceans, plundering trade.



15TH-17TH CENTURIES

The Age of Exploration -European explorers sail across the globe on missions of discovery, trade and conquest.



1960

The submersible Trieste descends to Challenger Deep in the Pacific, the deepest known part of the ocean.



1977

Spirit of Australia sets the world water speed record of 511.11km/h



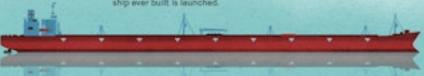
Seewise Giant, the largest ship ever built is launched.

1979



2022

Maiden voyage of loon of the Sess, the world's largest cruise ship.



RECORD BREAKERS

Maritime technology has had far longer to develop – many thousands of years, in fact – than any other form of transportation, and the unique properties of water mean that ships can be far larger and heavier than land or airborne vehicles. Here are some of the most amazing waterborne world records.

LARGEST SHIP EVER BUILT Seawise Giant / 458 metres long / 564,763 DWT (deadweight tonnage) / Supertanker / Japanese

FASTEST VESSEL

Spirit of Australia / 555 kph / Jet-powered wooden speedboat

BUSIEST SEAPORT

Port of Shanghai / 43.5 million TEUs (twenty-foot equivalent units) per year / China

MOST PRODUCED SHIP DESIGN

Liberty ship / 2,710 between 1941-45 (average of three ships built every two days) / Cargo vessel

LARGEST AIRCRAFT CARRIER

USS Gerald R. Ford / 333 metres long / Over 75 aircraft carried / Unites States of America



LARGEST CRUISE SHIP

Icon of the Seas / 7,600 passengers / Launched 2022



DEEPEST KNOWN SHIPWRECK

USS Samuel B. Roberts / 6,895 metres / Destroyer / Sunk 1944 in the Philippine Ses



GLOSSARY

ADMIRAL

Commander of a fleet or navy - the most senior naval rank.

ANTI-BOARDING NETTING

Netting stretched above the deck of a ship to prevent enemy sailors from getting onboard.

ARMADA

A fleet of warships. The Spanish Armada is the name of a specific invading fleet launched in 1588 against England.

AUTOPILOT

Automatic pilot; a device that controls and steers a vehicle without the need for human involvement.

BALLAST TANK

Device used on submarines and lighter-than-air vehicles (such as hot air balloons), to control the rate of ascent and descent.

BARQUENTINE

A type of three-masted sailing vessel.

вош

The front of a boat or ship (the rear is called the 'stern').

CAPITAL SHIP

General term describing any kind of large warship, such as an aircraft carrier or battleship.

CASEMATE

An armoured enclosure for guns on a warship (named after small rooms in castles from where archers shot arrows).

DEPTH CHARGE

Anti-submarine explosive device designed to detonate at a particular depth underwater.

FULL-RIGGED

A 'full-rigged' ship is a sailing vessel with three or more masts with rigged sails on each.

GPS

Global Positioning System; a service that conveys accurate locational and geographical information on electronic devices such as computers, smartphones and tablets.

HUNTER-GATHERER

An often-nomatic culture of people who find food by foraging for vegetation, hunting for animals and fishing.

KNOT

Nautical mile per hour: a measurement of speed equivalent to 1.85 kph (1 nautical mile = 1.86 km).

LARBOARD

Outdated term for 'port', meaning the left side of a ship (starboard is the right side).

LATEEN SAIL

A sail shaped like a triangle.

LIST

When a ship leans either to port or starboard; if the list gets too bad it can lead to the vessel capsizing.

MARAUD

The act of roaming an area on the hunt for people to rob and plunder.

MERCANTILE

Relating to the act of trade or commerce; a mercantile vessel carries goods.

MESOLITHIC

A period during the Stone Age, occurring between the Palaeolithic and Neolithic.

MUTINY

An act of open rebellion by sallors or soldiers against their commanding officers; a crime with harsh punishments.

PENNANT

A type of flag that tapers to a point (making it triangle shaped), used for signal communications between vessels.

PORTSIDE

The lefthand side of a boat or ship.

PROW

The front of a vessel (also called the 'bow').

SQUARE SAIL

A sail in the shape of a square.

SEA TRIAL

A voyage to test the seaworthiness of a newly launched vessel.

SLOOP

A type of small, single-masted sailing ship.

STEAM TURBINE

A type of engine that converts the heat energy from steam to be used in mechanical work, such as turning the propellor on a ship.

SWIVEL GUN

A small cannon fitted to the side of ships that can be moved (swivelled) by the user to aim at enemy crew.

TORPEDO BOAT

A small, fast motorboat used to launch torpedoes at enemy ships.

TUG

A small, powerful and nimble vessel often used to manceuvre large vessels (such as container ships) around ports, harbours and docks.

WEATHER DECK

A deck without a roof; that is open to the weather.







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